

TEST REPORT

Test Report # 19H-008501 Date of Report Issue: December 2, 2019
Date of Sample Received: November 19, 2019 Pages: Page 1 of 15

CLIENT INFORMATION:

Company: Hit Promotional Products
Recipient: Nathan Cotter
Recipient Email: ncotter@hitpromo.net



SAMPLE INFORMATION:

Description: 20 Oz. Renew Stainless Steel Bottle
Assortment: 2 colors (Blue & White) Purchase Order Number: 342566
SKU No.: 5301 Agent: Headwind (Chairs, Bottles)
Factory No.: 129660 Country of Origin: China
Country of Distribution: United States Labeled Age Grade: -
Quantity Submitted: 6 pcs (Blue), 5 pcs (White) Recommended Age Grade: -
Testing Period: 11/20/2019 – 12/02/2019 Tested Age Grade: -

OVERALL RESULT:

 **PASS with information**

Refer to page 2 for test result summary and appropriate notes.

QIMA Testing (HK) Limited



Loska Yeung Lok Ka
Assistant Manager, Chemical Laboratory

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TEST RESULTS SUMMARY:

At the request of the client, the following tests were conducted:

CONCLUSION	TEST(S) CONDUCTED
PASS	CPSIA Section 101 & 16 CFR 1303, Total Lead in Paints and Surface Coatings
PASS	California Proposition 65, Total Lead in Paints and Surface Coatings
PASS	CPSIA Section 101, Total Lead in Substrate Materials
PASS	California Proposition 65, Total Lead in Substrate Materials
INFORMATION ONLY	FDA GRAS Specifications, Total Chromium in Stainless Steel Food Containers [#]
PASS	Client's Requirement, Bisphenol A and Bisphenol S ^{#φ}
PASS	FDA 21 CFR 177.1210, Closures with Sealing Gaskets [#]
PASS	FDA 21 CFR 177.1520, Polypropylene Homopolymers
PASS	FDA 21 CFR 177.2470, Polyoxymethylene Copolymers [#]
PASS	ASTM B117-16 Resistance to Corrosion [#]
PASS	Canadian Consumer Products Containing Lead Regulations (SOR/2018-83), Total Lead Content

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DETAILED RESULTS:

CPSIA Section 101 & 16 CFR 1303, Total Lead in Paints and Surface Coatings

Test Method: CPSC-CH-E-1003-09.1
 Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1+2	---	---	---	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	---	---	---	---	90
Conclusion	PASS	---	---	---	---	

Note:
 ppm (Parts per million) = mg/kg (Milligrams per kilogram)
 LT = Less than
 ND = Not detected (Reporting Limit = 20 ppm)
 Composite results are based on specimen of least mass resulting in highest potential concentration.

DETAILED RESULTS:

California Proposition 65, Total Lead in Paints and Surface Coatings

Test Method: CPSC-CH-E-1003-09.1
 Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1+2	---	---	---	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	---	---	---	---	90
Conclusion	PASS	---	---	---	---	

Note:

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 20 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:

The specification is quoted from client's requirement.

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DETAILED RESULTS:

CPSIA Section 101, Total Lead in Substrate Materials

Test Method: CPSC-CH-E1001-08.3 (Metal), CPSC-CH-E1002-08.3 (Non-Metal)
 Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	4+5	6	7	8	10	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	ND	ND	ND	100
Conclusion	PASS	PASS	PASS	PASS	PASS	

Specimen No.	11	---	---	---	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	---	---	---	---	100
Conclusion	PASS	---	---	---	---	

Note:

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 20 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Data Consolidation Reference

Specimen No.	Transferred from		Date of Issue
	Report No.	Specimen No.	
4+5	19H-006622	7+9	September 27, 2019
6	19H-006622	8	September 27, 2019
7	19H-006622	2	September 27, 2019
8	19H-006622	3	September 27, 2019
10	19H-006622	5	September 27, 2019
11	19H-006622	6	September 27, 2019

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DETAILED RESULTS:

California Proposition 65, Total Lead in Substrate Materials

Test Method: CPSC-CH-E1001-08.3 (Metal), CPSC-CH-E1002-08.3 (Non-Metal)

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	4+5	6	7	8	10	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	ND	ND	ND	100
Conclusion	PASS	PASS	PASS	PASS	PASS	

Specimen No.	11	---	---	---	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	---	---	---	---	100
Conclusion	PASS	---	---	---	---	

Note:

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LT = Less than

ND = Not detected (Reporting Limit = 20 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

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DETAILED RESULTS:

FDA GRAS Specifications, Total Chromium in Stainless Steel Food Containers

Test Method: In-House Method[#]
 Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	11	---	---	---	---	---
Test Item	Result (% m/m)	Result (% m/m)	Result (% m/m)	Result (% m/m)	Result (% m/m)	Result (% m/m)
Total Chromium (Cr)	11.8	---	---	---	---	---
Conclusion	Information Only	---	---	---	---	---

Note:

% m/m = Percent by mass

GT = Greater than

Remark:

The limit is quoted from ANSI/NSF 51-1997 Section 7.1.2.

Data Consolidation Reference

Specimen No.	Transferred from		Date of Issue
	Report No.	Specimen No.	
11	19H-006622	6	September 27, 2019

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DETAILED RESULTS:

Client's Requirement, Bisphenol A and Bisphenol S

Test Method: In-House Method^{#φ}
 Analytical Method: Liquid Chromatography with Mass Spectrometry or
 Liquid Chromatography with Mass Spectrometry Mass Spectrometry

Specimen No.		3	4	7	---	Limit (ppb)
Test Item	CAS No.	Result (ppb)	Result (ppb)	Result (ppb)	Result (ppb)	
Bisphenol A (BPA)	80-05-7	ND	ND	ND	---	ND
Bisphenol S (BPS)	80-09-1	ND	ND	ND	---	ND
Conclusion		PASS	PASS	PASS	---	

Note:
 ppb (Parts per billion) = µg/kg (Micrograms per kilogram)
 NA = Not applicable
 LT = Less than
 ND = Not detected (Reporting limit: BPA = 1000 ppb; BPS = 200 ppb)

Data Consolidation Reference

Specimen No.	Transferred from		Date of Issue
	Report No.	Specimen No.	
3	19H-006622	4	September 27, 2019
4	19H-006622	7	September 27, 2019
7	19H-006622	2	September 27, 2019

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DETAILED RESULTS:

FDA 21 CFR 177.1210, Closures with Sealing Gaskets

Test Method: FDA 21 CFR 177.1210#

Specimen No.			7	---	RL (ppm)	Limit (ppm)
Test Item	Test Condition		Result (ppm)	Result (ppm)		
	Temp.	Duration				
Distilled water extractive	Fill boiling	Until Cool to 100°F	ND	---	10	50
Conclusion			PASS	---		

Note:

Temp. = Temperature

°F = Degree Fahrenheit

ppm (Parts per million) = mg/kg (Milligrams per kilogram foodstuff)

LT = Less than

ND = Not detected. Result value is less than reporting limit (RL).

Remark:

The specification is quoted from 21 CFR 177.1210 Table 2 Section 2.

Data Consolidation Reference

Specimen No.	Transferred from		Date of Issue
	Report No.	Specimen No.	
7	19H-006622	2	September 27, 2019

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DETAILED RESULTS:

FDA 21 CFR 177.1520, Polypropylene Homopolymers

Test Method: FDA 21 CFR 177.1520

Specimen No.			3	---		
Test Item	Temp.	Duration	Result	Result	RL	Limit
Density (g/cc)	NA	NA	0.904	---	NA	0.880 – 0.913
Melting point (°C)	NA	NA	169.1	---	NA	150 – 180
n-Hexane extractive (%)	Reflux	2 hours	2.1	---	0.1	6.4
Xylene extractive (%)	120°C	2 hours or until total dissolved	2.5	---	0.5	9.8
Conclusion			PASS	---		

Note:

Temp. = Temperature

°C = Degree Celsius

g/cc = Grams per cubic centimeter

% w/w = Percent by weight

NA = Not applicable

LT = Less than

ND = Not detected. Result value is less than reporting limit (RL).

Remark:

The specification is quoted from 21 CFR 177.1520 (c) 1.1.

Data Consolidation Reference

Specimen No.	Transferred from		Date of Issue
	Report No.	Specimen No.	
3	19H-006622	4	September 27, 2019

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DETAILED RESULTS:

FDA 21 CFR 177.2470, Polyoxymethylene Copolymers

Test Method: FDA 21 CFR 177.2470[#]

Polyoxymethylene Copolymer in the Finished Form

Specimen No.			4	RL	Limit
Test Item	Test Condition		Result		
	Temp.	Duration			
Distilled water extractive (mg/in ²)	Fill boiling	Until cool to 100°F	0.298	0.1	0.5
Conclusion			PASS		

Polyoxymethylene Copolymer in the Form of Particles

Specimen No.			4	RL	Limit
Test Item	Test Condition		Result		
	Temp.	Duration			
Distilled water extractive (% m/m)	Reflux	6 hours	0.036	0.02	0.20
n-Heptane extractive (% m/m)	Reflux	6 hours	0.075	0.02	0.15
Conclusion			PASS		

Note:

Temp. = Temperature

°F = Degree Fahrenheit

mg/in² = Milligrams per square inch

% m/m = Percent by mass

LT = Less than

ND = Not detected. Result value is less than reporting limit (RL).

Remark:

The specification is quoted from 21 CFR 177.2470 (d).

Data Consolidation Reference

Specimen No.	Transferred from		Date of Issue
	Report No.	Specimen No.	
4	19H-006622	7	September 27, 2019

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DETAILED RESULTS:

ASTM B117-16 Resistance to Corrosion

Test Method: ASTM B117-16#
 Analytical Method: Salt Spray (Fog) Apparatus
 Evaluation: In-house rating

Specimen no.:	11	Rating	Conclusion
Condition	Observation		
1% Sodium chloride solution for 24 hours	Rusting was not found on test sample.	6	PASS

Notes:

NR = Not required; NA = Not applicable

Rating (quantity of defect):
 Rating 6 = Completely free of corrosion
 Rating 5 = Very minor, i.e., little or barely corrosion
 Rating 4 = Minor, i.e., little but significant corrosion
 Rating 3 = Moderate, i.e., scattered corrosion
 Rating 2 = Extensive, i.e., considerable corrosion
 Rating 1 = Severe, i.e., dense corrosion

Requirement: Rating 6 = PASS; Rating 5 or below = FAIL (See Failure photo)

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DETAILED RESULTS:

Canadian Consumer Products Containing Lead Regulations (SOR/2018-83), Total Lead Content

Test Method: ASTM F963-17 Clause 8.3.1
 Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1+2	4+5	7	10	11	Limit (mg/kg)
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Total Lead (Pb)	ND	ND	ND	ND	ND	90
Conclusion	PASS	PASS	PASS	PASS	PASS	

Note:

mg/kg (Milligrams per kilogram) = ppm (Parts per million) = 0.0001 % m/m (Percent by mass)

LT = Less than

ND = Not detected (Reporting Limit = 20 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

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4+5	19H-006622	7+9	September 27, 2019
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SPECIMEN DESCRIPTION:

Specimen No.	Specimen Description	Location
1	Blue coating	On outer wall (blue style)
2	White coating	On outer wall (white style)
3	Black plastic (PP-homo)	Lid/ piston (all styles)
4	Translucent plastic (POM-co)	Compression cap/ cover of piston (all styles)
5	Black plastic	Lid/ button/ piston (all styles)
6	Beige plastic	Nut (all styles)
7	Translucent soft plastic (silicone)	Gasket of lid/ piston/ compression cap (all styles)
8	Black soft plastic	Base pad (all styles)
10	Silvery metal	Outer wall (all styles)
11	Dull silvery metal (304SS)	Inner wall/ inner bottom (all styles)

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SAMPLE PHOTO:



-End Report-

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